



An Energy Efficiency Workshop & Exposition  
Palm Springs, California

*Please be courteous to our speakers*



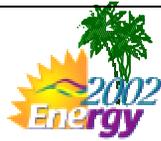
**Turn off all cell phones  
and  
Set pagers to vibrate**



An Energy Efficiency Workshop & Exposition  
Palm Springs, California

***Measurement and Verification;  
A Case Study and Partnership***





## *Presenters*

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- Sharon Parshley  
Energy Manager  
Portsmouth Naval Shipyard (PNS)
  
- Britta I. MacIntosh, P.E.  
Director, Business Development  
Select Energy Services, Inc. (SESI)

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## *Portsmouth Naval Shipyard Kittery, Maine*

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- Mission: Nuclear Subs
- Island, Historical, Defense
- 297 Acres, 316 Buildings, 297 Housing Units
- Distribution Piping: 7 miles steam, 4 miles condensate, 6 miles hot water return and supply
- Controlled Industrial Area (CIA)
- Drydocks, Nuclear Facilities, Cranes
- Boiler / Central Power Plant
- Total Facilities Budget: \$35 Million
- Utilities Budget: \$12 Million



## *Getting Involved with ESPC*

**Pre-Dec 97** PNS performs efficiency upgrades using DSM

**Dec 97** U.S. Navy SmartBase program introduces PNS to ESPC

**Dec 97** PNS holds 2-day Site Survey / Presentations Meeting

- 3 ESCOs
- Tour of Shipyard together
- Presentation of Qualifications
- Briefing to PNS of findings by ESCO

**Jun 98** ACOE & PNS Selection of ESCO

**Oct 98** ACOE & PNS Sign MOA

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## *A Program on a Mission*

**Dec 98** ESPC Kick Off Meeting

**Mar 99** Site Survey Report Presentation / Meeting

- 10 year project, fully financed
- No cost avoidance claim allowed
- No maintenance savings claim allowed

**May 99** Pre-Proposal Audit Presentation Meeting

**Jun 99** Final Proposal Presentation

**Aug 99** Task Order Award

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## *Project Snapshot*

- **\$10.9 Million Investment**
- **\$2.1 Million Annual Energy Savings**
  - **Power Plant Upgrade**
  - **Steam Trap Maintenance Program**
  - **Hot Water / Steam Distribution System Upgrade**
- **Sep 99– 00 Construction in Progress**
- **Dec 00– Installation Complete / Government Acceptance**

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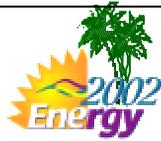
### **Portsmouth Naval Shipyard Gas Turbine Ribbon Cutting (22 Feb 2001)**



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## *ECSM-1 Power Plant Upgrade*

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- Scope of Work
  - (1) 5.2 MW gas turbine generator w/HRSG
  - Retain steam TGs #5 & #7, TG #6 out of service
  - Operate gas turbine year round
  - Shut down 600# boilers in summer months
  - Operate all turbines in winter months

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## *ECSM-1 Savings*

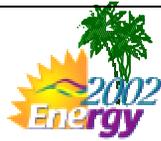
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- Savings result from:
  - Increased electric generation efficiency due to the cogeneration system (gas turbine with HRSG)
  - Increased efficiency of generating steam at 200 psi versus 600 psi
  - Increased electric generation
  - Ongoing maintenance of new and existing equipment

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## *ECSM-2 Steam and Hot Water System Improvements*

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- Scope of Work
  - Shut down 2,575 feet of steam and condensate piping
  - Install individual boilers in 5 buildings
  - Replace / maintain steam traps
  - Modify hot water pumping systems, VFD control

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## *ECSM-2 Savings*

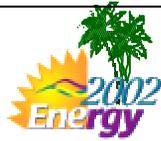
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- Savings result from:
  - Improved boiler plant efficiency
  - Reduced steam distribution losses
  - Reduction in lost condensate
  - Reduction of steam leaks
  - Repair or replacement of a large quantity of improperly functioning steam traps
  - Improved hot water pumping efficiency

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## *An M&V Plan is Kind of Like a Pre-Nuptial Agreement*

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- No one really likes to talk about it, but it lays out a plan for how to deal with the unexpected
- What's at stake?
  - Savings guarantee
  - Contractor payment
  - Integrity of system performance
  - Your relationship

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## *Business Issues Related to the M&V Plan*

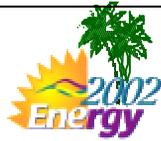
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- Realizing Savings = Contractor Payment
- How complex is your plan?
  - Financier's view on savings stream
  - Dollars saved vs. dollars spent
  - Accuracy vs. Precision
- Operations & Maintenance
  - Trade-offs with M&V

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## Selecting the Appropriate Level of Verification Effort

| Energy Measure              | Investment   | Projected Annual Savings | Annual M&V Cost | Annual O&M Cost |
|-----------------------------|--------------|--------------------------|-----------------|-----------------|
| ECSCM-1 Power Plant Upgrade | \$9,941,217  | \$1,789,842              | \$23,630        | \$236,068       |
| ECSCM-2 Measure             | \$1,026,480  | \$330,737                | \$12,734        | \$81,595        |
| Total                       | \$10,967,697 | \$2,120,579              | \$36,364        | \$317,663       |

| ECSCM-2 Measure Breakdown | Projected Annual Savings | Annual M&V Cost | Annual O&M Cost |
|---------------------------|--------------------------|-----------------|-----------------|
| Boiler Decentralization   | \$48,282                 | \$2,678         | \$1,451         |
| HW Pumping Upgrades       | \$9,958                  | \$2,168         | \$795           |
| Steam Traps               | \$272,497                | \$7,888         | \$79,349        |

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## ECSCM-1 M&V Protocol

- Uses a combination of FEMP Guidelines, where SESI verifies *equipment performance and availability*
  - Option A involves stipulated values derived from engineering models and verification of the equipment's potential to perform
  - Option B involves procedures for verifying equipment performance through engineering calculations and long-term metering by end use

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## Year 1 - System Availability

- Cogeneration system will be available a minimum of 85% of the time annually for electricity and steam production

| Month                | Total Monthly Hours | Actual Equipment Availability (Hours) | Equipment Unavailability Due to SESI Responsibility (Hours) | Equipment Run-Time (Hours) | Hours Equipment Not Operated by PNS |
|----------------------|---------------------|---------------------------------------|---|----------------------------|-------------------------------------|
| Dec 2000 – Nov 2001  | 8,016               | 7,853                                 | 162   | 6,875                      | 979                                 |
| Dec 2001             | 744                 | 460                                   | 284   | 460                        | 0                                   |
| <b>Year 1 Totals</b> | <b>8,760</b>        | <b>8,313</b>                          | <b>446</b>  | <b>7,335</b>               | <b>979</b>                          |
| <b>Year 1 %</b>      | <b>N/A</b>          | <b>94.9%</b>                          | <b>5.1%</b>   | <b>83.7%</b>               | <b>11.2%</b>                        |

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## Year 1 – System Efficiency

| Month                  | Average Ambient Temperature (°F) | Actual System Efficiency | Predicted Efficiency |
|------------------------|----------------------------------|--------------------------|----------------------|
| Jan 2001               | 29.3                             | 73.9%                    | 73.3%                |
| Feb 2001               | 32.7                             | 73.8%                    | 73.2%                |
| Mar 2001               | 39.4                             | 71.0%                    | 73.0%                |
| Apr 2001               | 47.1                             | 74.0%                    | 75.8%                |
| May 2001               | 58.2                             | 80.4%                    | 75.8%                |
| Jun 2001               | 69.8                             | 81.6%                    | 76.4%                |
| Jul 2001               | 68.8                             | 78.8%                    | 76.3%                |
| Aug 2001               | 72.5                             | 76.6%                    | 76.3%                |
| Sep 2001               | 63.7                             | 73.6%                    | 76.0%                |
| Oct 2001               | 55.0                             | 81.8%                    | 75.8%                |
| Nov 2001               | 46.7                             | 79.8%                    | 75.7%                |
| Dec 2001               | 34.4                             | 72.6%                    | 73.1%                |
| <b>Annual Averages</b> | <b>51.4</b>                      | <b>76.5%</b>             | <b>75.1%</b>         |

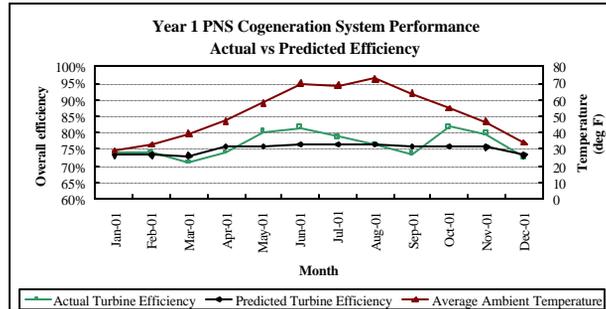
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## ECSSM-1 Cogeneration System Performance



Please note that the cogeneration system efficiency varies with ambient temperature, equipment loading, and duct burner operation.

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## ECSSM-2 M&V Protocol

- Boiler Decentralization Protocol (Option A)
  - This measure includes the installation of 5 new, decentralized no. 2 fuel oil fired boiler plants
  - Protocol verifies that the boilers are well maintained on an annual basis
- Hot Water Pumping Protocol (Option A)
  - This measure includes the installation of a variable speed drive on Pump #2 located in the boiler plant
  - Protocol verifies equipment performance through annual inspections

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## *ECM-2 M&V Protocol*

- **Steam Trap Protocol (Option A and Option B)**
  - Includes trap testing and repairs
  - 100% of steam traps (1162 building traps, 102 distribution traps, and 85 power plant traps) were tagged, tested initially and replaced or repaired as necessary
  - Created steam trap database documenting steam trap population, location, condition and repair action
  - Performance is demonstrated through annual inspections, testing, and maintenance conducted during the winter months.

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## *ESPC Projected & Verified Energy Savings*

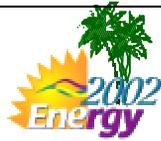
| Total Year 1   | Power Plant Upgrade | Steam / HW System Improvements | Total Savings |
|--|---------------------|--------------------------------|---------------|
| <b>Projected Energy Savings (Based on 1999 energy costs)</b> |                     |                                |               |
|  | \$1,789,842         | \$330,737                      | \$2,120,579   |
| <b>Verified Energy Savings (Based on 1999 energy costs)</b>  |                     |                                |               |
|  | \$1,836,667         | \$329,121 *                    | \$2,165,788   |
| <b>Verified Energy Savings (Based on 2001 energy costs)</b>  |                     |                                |               |
|  | \$2,821,571         | \$889,363 *                    | \$3,710,934   |

\* Verified Savings for Steam / HW Sys Improvements include a steam trap savings adjustment.

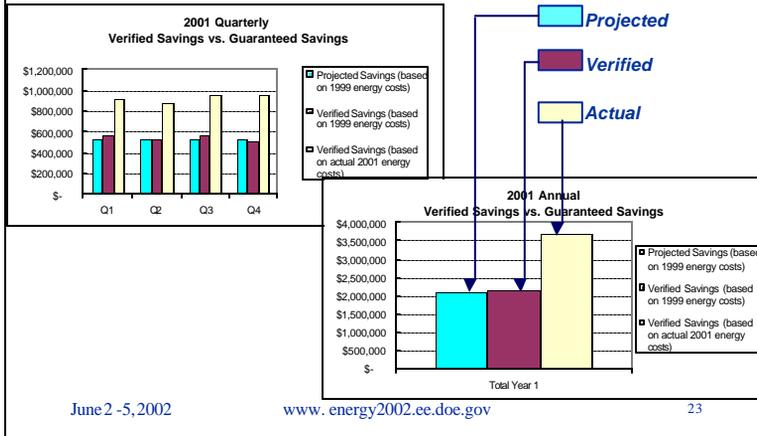
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## 2001 ESPC Energy Savings



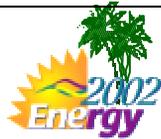
## Purchased Electricity

|                       | FY99                      |                       | FY01               |                         |           |
|-----------------------|---------------------------|-----------------------|--------------------|-------------------------|-----------|
|                       | Before Deregulation       |                       | After Deregulation |                         |           |
|                       | Non-Winter Billing Months | Winter Billing Months | Winter             | Off-Winter              | Summer    |
|                       | Apr - Nov                 | Dec - Mar             | Dec - Mar          | Apr, May, Sep, Oct, Nov | Jun - Aug |
| Demand Charge per kW  |                           |                       |                    |                         |           |
| On-Peak               | \$2.10                    | \$10.95               |                    |                         |           |
| Shoulder              | \$0.36                    | \$2.24                |                    |                         |           |
| Energy Charge per kWh |                           |                       |                    |                         |           |
| On-Peak               | 0.047098                  | 0.058710              | 0.1007             | 0.0939                  | 0.1500    |
| Shoulder              | 0.046670                  | 0.055909              | 0.0991             | 0.0599                  | 0.1497    |
| Off-Peak              | 0.042242                  | 0.047712              | 0.0605             | 0.0573                  | 0.0668    |

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## Cost Comparisons

(Based on FY99 Energy Rates)

|                               | FY01 Costs<br>with ESPC 1 | FY01 Costs<br>without ESPC 1 |
|-------------------------------|---------------------------|------------------------------|
| Electricity Generated         | 40,635 MWH                | 10,080 MWH                   |
| Electricity Purchased         | 34,391 MWH                | 64,946 MWH                   |
| Purchased Electricity         | \$3,041,763               | \$6,115,336                  |
| Purchased Fuel                | \$9,158,088               | \$9,158,088                  |
| ESPC Payment                  | \$2,106,494               | \$0                          |
| Electric Delivery Cost        | \$133.01 / MWH            | \$133.48 / MWH               |
| Steam / Heat Delivery<br>Cost | \$30.65 / MBTU            | \$33.71 / MBTU               |

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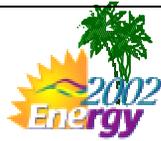
## ESPC Project Benefits

- Paid through Energy Savings for 10 years
  - 10 year project, fully financed
  - No cost avoidance claim allowed
  - No maintenance savings claim allowed
- Contractor Owns and Maintains Equipment
- PNS Operates Equipment
- O&M and M&V are part of Annual Payment
- Significant reduction in future O&M costs

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## *Was It All Roses?*

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- Commitment to a Partnership guided PNS and SESI through challenging issues
  - Utility Protest
  - Unexpected Shipyard-wide Power Failure
  - Rail strike and uncooperative State Highway Commissions during equipment delivery
  - Construction delays due to special Shipyard mission requirements

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## *What's Next?*

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- Build on success of ESPC #1 with additional upgrades
  - Improve reliability / efficiency of Shipyard's generation capacity
  - Shipyard-wide lighting upgrades
  - Compressed Air System Maintenance Program
  - Decommissioning of Hot Water System

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## *In Summary*

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- This is a long term deal
- Develop your M&V plan together
- Document, document, document
- Play nice: If majority of risk is borne unfairly by one party or the other, then there will sour grapes from the start
- Expect the unexpected



## Question & Answer